

4th Industrial revolution & technical textile

Schneider Electric India Private Limited

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Textile Industry and Industrial revolution

First Industrial revolution:

Development of First mechanical power loom in 1784



Efficiency and productivity improvement in technical textile



4th Industrial revolution is the era of technological revolution that is blurring the lines between physical, digital and biological spheres

textile

Indian economy and technical textile

Indian economy's \$ 5 trillion target needs a real growth of 9% .(Source EY)

This implies a higher demand of technical textiles.

India has a per capita technical textile consumption of 1.7 Kg. Compared to 10-12 Kg in developed world *

(http://www.texmin.nic.in/sites/default/files/scheme_t echnical textile 070116.pdf)



Cost structure for Non Wovens

Cost distribution for Non-Wovens (removing the Material cost)

Personnel

Energy

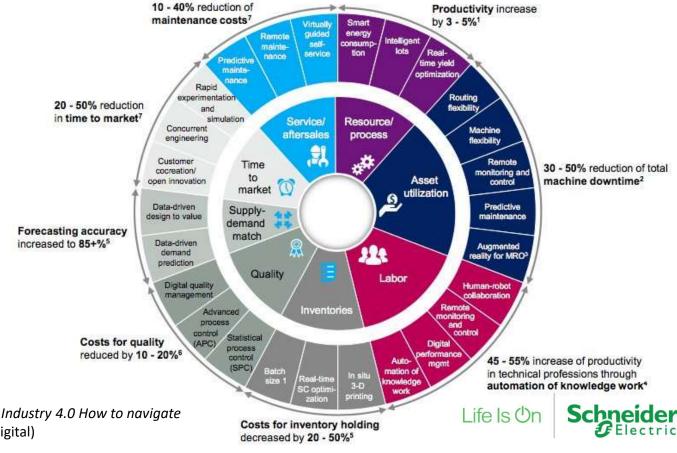
Machine cost





Industry 4.0 Value drivers

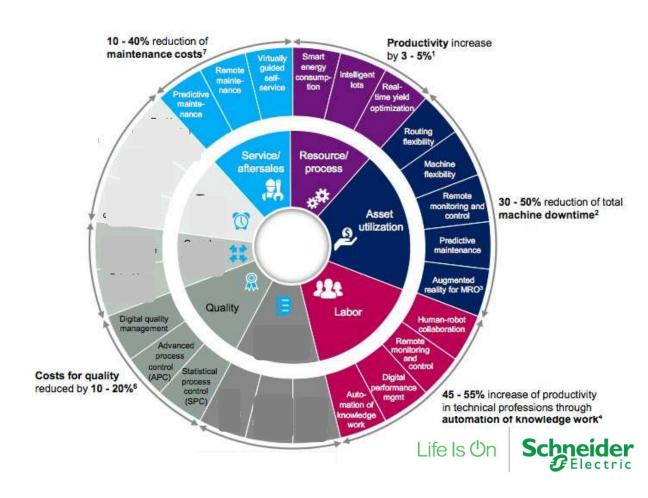
- ✓ Resources/ processes
- ✓ Asset Utilization
- ✓ Labor
- ✓ Inventories
- ✓ Quality
- ✓ Supply/Demand match
- ✓ Time to market
- ✓ Service/aftersales



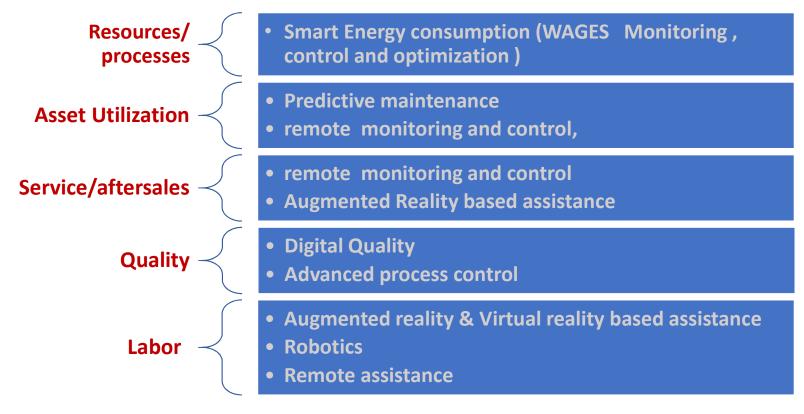
Source: Wee D, Kelly R, Cattell J and Breunig M 2015 *Industry 4.0 How to navigate digitization of the manufacturing sector* (McKinsey Digital)

Cost relevant Value drivers for the non woven industry

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- ✓ Asset Utilization
- ✓ Labor
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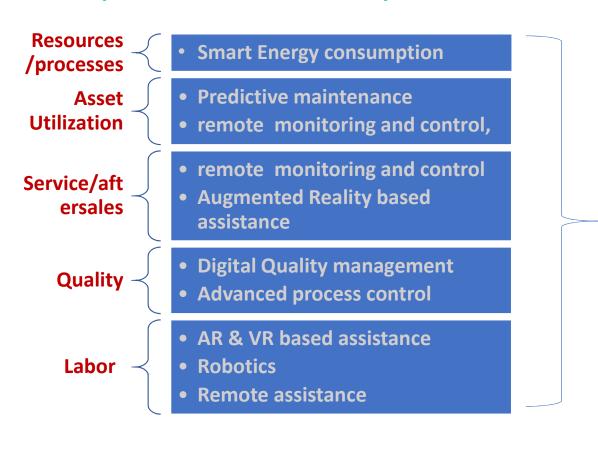
Technologies for Industry4.0







Impact of Industry 4.0 on Technical textile



Empowered worker Higher overall productivity Reduction in downtime Lower cost of quality Better return on assets **Lower maintenance costs Higher quality output** Higher first pass yield

Life Is On

Industry 4.0 + Technical textile: "Advantage India"

Empowered worker

Higher overall productivity

Reduction in downtime

Lower cost of quality

Better return on assets

Lower maintenance costs

Higher quality output

Higher first pass yield

- Globally competitive in terms of cost
- Globally at par in terms of quality
- Competitiveness leads to higher export and lower imports
- Gain for Make in India by becoming manufacturing hub.
- Higher FDI in this sector.
- Gain for Skill India by Workforce empowerment (skilling on job through digital assistance)
- Positive externalities for other manufacturing sectors due to affordable/cost effective raw material in form of technical textiles.





Introducing EcoStruxure for Industry





^{*} The Schneider Electric industrial software business and AVEVA have merged to trade as AVEVA Group plc, a UK listed company.

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EcoStruxure Plant business values

Mastering the digital future of technical textile Industry

With EcoStruxure Plant, we are powering technical textile industry to lead the digital economy and offering new opportunities for your business.

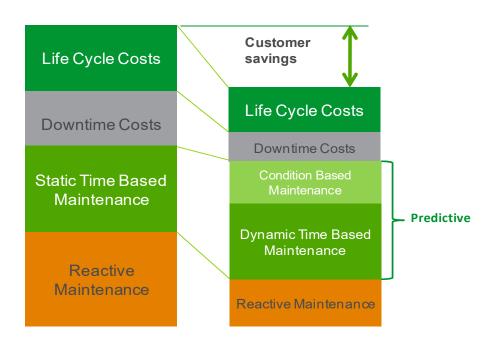




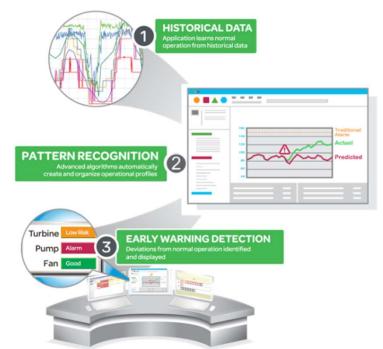


Predictive Maintenance

Applying proactive maintenance strategy can reduce the cost of downtime considerably



1) Asset Advisor for Electrical distribution assets



2) Prism for critical rotating equipment



Remote monitoring and control

Secure Connect Advisor



Simple and smart asset monitoring connection for diagnostic and maintenance

- ✓ More effective use of OpEx
- ✓ More effective budgeting & planning of maintenance activities
- ✓ Reduced Maintenance Costs
- ✓ Improved worker safety





Augmented & Virtual reality

Superimpose real-time data and virtual objects on real machine in field

Speed up maintenance

Standardize expertise



Find information faster with immediate, relevant access in the field (user manuals, instructions, diagrams, etc.) and avoid unnecessary machine downtime with the ability to open the electrical cabinet doors virtually.



Reduce operator
errors during
maintenance by locating
the right equipment and
guiding operators stepby-step to complete the
procedures



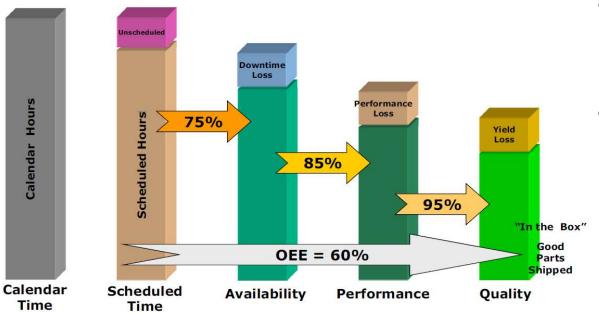
"At present, 50% of time spent on maintenance involves finding information, with the remaining 50% devoted to actual intervention on the equipment"





Digital Quality management

OEE is used as a business metric by the world's leading manufacturing companies to measure the effectiveness of their processes and/or equipment, to identify improvement opportunities And deliver increased capacity and reduced costs



- Up to 5 to 10% OEE improvement in 4 Weeks * and continuous improvement afterwards
- Reduces yield loss and improves first pass yield.



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